



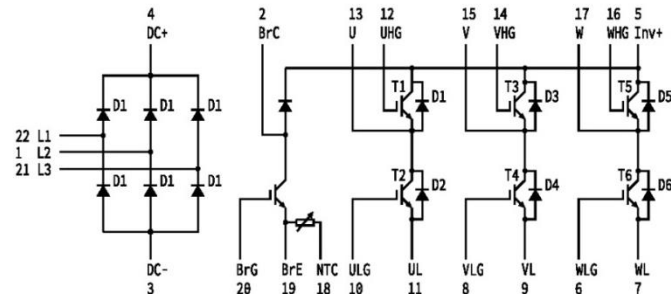
# GK20PI60C6H

IGBT Module

Without Fixing Sticks

## Features:

- Non Punch Through (NPT) Technology
- Short Circuit Rated >10μs
- Low Saturation Voltage
- Low Switching Loss
- 100% RBSOA Tested(2xIc)
- Low Stray Inductance
- Lead Free, Compliant with RoHS Requirement



## Applications:

- Industrial Inverters

## IGBT, Inverter

Maximum Rated Values ( $T_C=25^\circ\text{C}$  unless otherwise specified)

$V_{CES}$	Collector-Emitter Blocking Voltage		600	V
$V_{GES}$	Gate-Emitter Voltage		$\pm 20$	V
$I_C$	Continuous Collector Current	$T_C=80^\circ\text{C}$	20	A
		$T_C=25^\circ\text{C}$	40	A
$I_{CM}$	Repetitive Peak Collector Current	$T_J=150^\circ\text{C}$	40	A
$t_{sc}$	Short Circuit Withstand Time		>10	$\mu\text{s}$
$P_D$	Maximum Power Dissipation per IGBT	$T_C=25^\circ\text{C}$ $T_{Jmax}=150^\circ\text{C}$	148	W



## Electrical Characteristics of IGBT ( $T_C=25^\circ\text{C}$ unless otherwise specified)

### Static Characteristics

Symbol	Description	Conditions	Min	Typ	Max	Unit
$V_{GE(th)}$	Gate-Emitter Threshold Voltage	$I_C=1\text{mA}, V_{CE}=V_{GE}$	4.0	4.8	5.8	V
$V_{CE(sat)}$	Collector-Emitter Saturation Voltage	$I_C=20\text{A}, V_{GE}=15\text{V}$	$T_J=25^\circ\text{C}$	2.00		V
			$T_J=125^\circ\text{C}$	2.15		V
$I_{CES}$	Collector-Emitter Leakage Current	$V_{GE}=0\text{V}, V_{CE}=V_{CES}, T_J=25^\circ\text{C}$			1	mA
$I_{GES}$	Gate-Emitter Leakage Current	$V_{GE}=\pm 20\text{V}, V_{CE}=0\text{V}, T_J=25^\circ\text{C}$			200	nA
$C_{ies}$	Input Capacitance			1.33		nF
$C_{oes}$	Output Capacitance	$V_{CE}=25\text{V}, V_{GE}=0\text{V}, f=100\text{kHz}$		0.16		nF
$C_{res}$	Reverse Transfer Capacitance			0.04		nF

### Switching Characteristics

$t_{d(on)}$	Turn-on Delay Time	$V_{CC}=300\text{V}, I_C=20\text{A}, R_{Gon}=30\Omega, V_{GE}=\pm 15\text{V}, \text{Inductive Load}$	$T_J=25^\circ\text{C}$		88		ns
			$T_J=125^\circ\text{C}$		96		
$t_r$	Rise Time		$T_J=25^\circ\text{C}$		28		ns
			$T_J=125^\circ\text{C}$		29		
$t_{d(off)}$	Turn-off Delay Time	$V_{CC}=300\text{V}, I_C=20\text{A}, R_{Goff}=30\Omega, V_{GE}=\pm 15\text{V}, \text{Inductive Load}$	$T_J=25^\circ\text{C}$		158		ns
			$T_J=125^\circ\text{C}$		164		
$t_f$	Fall Time		$T_J=25^\circ\text{C}$		129		ns
			$T_J=125^\circ\text{C}$		167		
$E_{on}$	Turn-on Switching Loss	$V_{CC}=300\text{V}, I_C=20\text{A}, R_{Gon}=30\Omega, V_{GE}=\pm 15\text{V}, di/dt=559\text{A}/\mu\text{s} (T_J=125^\circ\text{C}) \text{ Inductive Load}$	$T_J=25^\circ\text{C}$		0.48		mJ
			$T_J=125^\circ\text{C}$		0.56		
$E_{off}$	Turn-off Switching Loss		$T_J=25^\circ\text{C}$		0.22		mJ
			$T_J=125^\circ\text{C}$		0.36		
$Q_g$	Total Gate Charge	$V_{GE}=\pm 15\text{V} \dots -15\text{V}$	$T_J=25^\circ\text{C}$		121		nC
RBSOA	$I_C=40\text{A}, V_{CC}=480\text{V}, V_p=600\text{V}, R_{Goff}=30\Omega, V_{GE}=\pm 15\text{V to } 0\text{V}, T_J=125^\circ\text{C}$			Trapezoid			
SCSOA	$V_{CC}=300\text{V}, V_{GE}=15\text{V}, T_J=125^\circ\text{C}$			10			$\mu\text{s}$
$R_{\theta JC}$	IGBT Thermal Resistance: Junction-To-Case(Per Leg)					0.84	$^\circ\text{C/W}$



## Diode, Inverter

### Maximum Rated Values ( $T_C=25^\circ\text{C}$ unless otherwise specified)

$V_{RRM}$	Repetitive Peak Reverse Voltage	600	V
$I_F$	Diode Continuous Forward Current	20	A
$I_{FM}$	Diode Maximum Forward Current	40	A

### Electrical Characteristics of Diode ( $T_C=25^\circ\text{C}$ unless otherwise specified)

Symbol	Description	Conditions	Min	Typ	Max	Unit
$V_{FM}$	Forward Voltage	$I_F=20\text{A}$	$T_J=25^\circ\text{C}$	1.50		V
			$T_J=125^\circ\text{C}$	1.55		
$I_{rr}$	Peak Reverse Recovery Current		$T_J=25^\circ\text{C}$	15.3		A
			$T_J=125^\circ\text{C}$	18.4		
$Q_{rr}$	Reverse Recovery Charge	$I_F=20\text{A}$ , $-di_F/dt=227\text{A}/\mu\text{s}(T_J=125^\circ\text{C})$ , $V_{rr}=300\text{V}$ , $V_{GE}=-15\text{V}$	$T_J=25^\circ\text{C}$	0.94		$\mu\text{C}$
			$T_J=125^\circ\text{C}$	1.41		
$E_{rec}$	Reverse Recovery Energy		$T_J=25^\circ\text{C}$	0.14		mJ
			$T_J=125^\circ\text{C}$	0.31		
$R_{\theta JC}$	Diode Thermal Resistance: Junction-To-Case(Per Leg)				1.89	$^\circ\text{C}/\text{W}$

## IGBT, Brake-Chopper

### Maximum Rated Values ( $T_C=25^\circ\text{C}$ unless otherwise specified)

$V_{CES}$	Collector-Emitter Blocking Voltage		600	V
$V_{GES}$	Gate-Emitter Voltage		$\pm 20$	V
$I_C$	Continuous Collector Current	$T_C=80^\circ\text{C}$	20	A
		$T_C=25^\circ\text{C}$	40	A
$I_{CM}$	Repetitive Peak Collector Current	$T_J=150^\circ\text{C}$	40	A
$t_{sc}$	Short Circuit Withstand Time		$>10$	$\mu\text{s}$
$P_D$	Maximum Power Dissipation per IGBT	$T_C=25^\circ\text{C}$ $T_{Jmax}=150^\circ\text{C}$	148	W



## Electrical Characteristics of IGBT ( $T_C=25^\circ\text{C}$ unless otherwise specified)

### Static Characteristics

Symbol	Description	Conditions	Min	Typ	Max	Unit
$V_{GE(th)}$	Gate-Emitter Threshold Voltage	$I_C=1\text{mA}$ , $V_{CE}=V_{GE}$	4.0	4.8	5.8	V
$V_{CE(sat)}$	Collector-Emitter Saturation Voltage	$I_C=20\text{A}$ , $V_{GE}=15\text{V}$	$T_J=25^\circ\text{C}$	2.00		V
			$T_J=125^\circ\text{C}$	2.15		V
$I_{CES}$	Collector-Emitter Leakage Current	$V_{GE}=0\text{V}$ , $V_{CE}=V_{CES}$ , $T_J=25^\circ\text{C}$			1	mA
$I_{GES}$	Gate-Emitter Leakage Current	$V_{GE}=\pm 20\text{V}$ , $V_{CE}=0\text{V}$ , $T_J=25^\circ\text{C}$			200	nA
$C_{ies}$	Input Capacitance	$V_{CE}=25\text{V}$ , $V_{GE}=0\text{V}$ , $f=100\text{kHz}$		1.33		nF
$C_{oes}$	Output Capacitance			0.16		nF
$C_{res}$	Reverse Transfer Capacitance			0.04		nF

### Switching Characteristics

$t_{d(on)}$	Turn-on Delay Time	$V_{CC}=300\text{V}$ , $I_C=20\text{A}$ , $R_{Gon}=30\Omega$ , $V_{GE}=\pm 15\text{V}$ , Inductive Load	$T_J=25^\circ\text{C}$	88		ns
			$T_J=125^\circ\text{C}$	96		
$t_r$	Rise Time	$V_{CC}=300\text{V}$ , $I_C=20\text{A}$ , $R_{Gon}=30\Omega$ , $V_{GE}=\pm 15\text{V}$ , Inductive Load	$T_J=25^\circ\text{C}$	28		ns
			$T_J=125^\circ\text{C}$	29		
$t_{d(off)}$	Turn-off Delay Time	$V_{CC}=300\text{V}$ , $I_C=20\text{A}$ , $R_{Goff}=30\Omega$ , $V_{GE}=\pm 15\text{V}$ , Inductive Load	$T_J=25^\circ\text{C}$	158		ns
			$T_J=125^\circ\text{C}$	164		
$t_f$	Fall Time	$V_{CC}=300\text{V}$ , $I_C=20\text{A}$ , $R_{Goff}=30\Omega$ , $V_{GE}=\pm 15\text{V}$ , Inductive Load	$T_J=25^\circ\text{C}$	129		ns
			$T_J=125^\circ\text{C}$	167		
$E_{on}$	Turn-on Switching Loss	$V_{CC}=300\text{V}$ , $I_C=20\text{A}$ , $R_{Gon}=30\Omega$ , $V_{GE}=\pm 15\text{V}$ , $di/dt=559\text{A}/\mu\text{s}$ ( $T_J=125^\circ\text{C}$ ) Inductive Load	$T_J=25^\circ\text{C}$	0.48		mJ
			$T_J=125^\circ\text{C}$	0.56		
$E_{off}$	Turn-off Switching Loss	$V_{CC}=300\text{V}$ , $I_C=20\text{A}$ , $R_{Goff}=30\Omega$ , $V_{GE}=\pm 15\text{V}$ , $du/dt=3121\text{V}/\mu\text{s}$ ( $T_J=125^\circ\text{C}$ ) Inductive Load	$T_J=25^\circ\text{C}$	0.22		mJ
			$T_J=125^\circ\text{C}$	0.36		
$Q_g$	Total Gate Charge	$V_{GE}=+15\text{V}\dots-15\text{V}$	$T_J=25^\circ\text{C}$	121		nC
RBSOA	$I_C=40\text{A}$ , $V_{CC}=480\text{V}$ , $V_p=600\text{V}$ , $R_{Goff}=30\Omega$ , $V_{GE}=+15\text{V}$ to $0\text{V}$ , $T_J=125^\circ\text{C}$			Trapezoid		
SCSOA	$V_{CC}=300\text{V}$ , $V_{GE}=15\text{V}$ , $T_J=125^\circ\text{C}$			10		$\mu\text{s}$
$R_{\theta JC}$	IGBT Thermal Resistance: Junction-To-Case(Per Leg)				0.84	$^\circ\text{C}/\text{W}$



## Diode, Brake-Chopper

### Maximum Rated Values ( $T_C=25^\circ\text{C}$ unless otherwise specified)

$V_{RRM}$	Repetitive Peak Reverse Voltage	600	V
$I_F$	Diode Continuous Forward Current	10	A
$I_{FM}$	Diode Maximum Forward Current	20	A

### Electrical Characteristics of Diode ( $T_C=25^\circ\text{C}$ unless otherwise specified)

Symbol	Description	Conditions	Min	Typ	Max	Unit
$V_{FM}$	Forward Voltage	$I_F=10\text{A}$	$T_J=25^\circ\text{C}$	1.55		V
			$T_J=125^\circ\text{C}$	1.55		
$I_{rr}$	Peak Reverse Recovery Current		$T_J=25^\circ\text{C}$	26.9		A
			$T_J=125^\circ\text{C}$	28.4		
$Q_{rr}$	Reverse Recovery Charge	$I_F=10\text{A}$ , $-di_F/dt = 1066\text{A}/\mu\text{s}(T_J=125^\circ\text{C})$ , $V_{rr}=300\text{V}$ , $V_{GE}=-15\text{V}$	$T_J=25^\circ\text{C}$	0.47		$\mu\text{C}$
			$T_J=125^\circ\text{C}$	0.67		
$E_{rec}$	Reverse Recovery Energy		$T_J=25^\circ\text{C}$	0.05		mJ
			$T_J=125^\circ\text{C}$	0.10		
$R_{\theta JC}$	Diode Thermal Resistance: Junction-To-Case(Per Leg)				2.31	$^\circ\text{C}/\text{W}$

## Diode, Rectifier

### Maximum Rated Values ( $T_C=25^\circ\text{C}$ unless otherwise specified)

$V_{RRM}$	Repetitive Peak Reverse Voltage	$T_J=25^\circ\text{C}$	1600	V
$I_{FRMSM}$	Maximum RMS Forward Current per Chip	$T_J=80^\circ\text{C}$	20	A
$I_{RMSM}$	Maximum RMS Current at Rectifier Output	$T_J=80^\circ\text{C}$	30	A
$I_{FSM}$	Surge Current @ $t_p=10\text{ ms}$	$T_J=25^\circ\text{C}$	300	A
		$T_J=150^\circ\text{C}$	250	
$I^2t$	$I^2t$ - value	$T_J=25^\circ\text{C}$	450	$\text{A}^2\text{s}$
		$T_J=150^\circ\text{C}$	300	



### Electrical Characteristics of Diode ( $T_C=25^\circ\text{C}$ unless otherwise specified)

Symbol	Description	Conditions		Min	Typ	Max	Unit
$V_F$	Forward Voltage	$I_F=20\text{ A}$	$T_J=25^\circ\text{C}$		1.20		V
			$T_J=150^\circ\text{C}$		1.20		
$I_R$	Reverse Current	$V_R=1200\text{V}$	$T_J=25^\circ\text{C}$			50	$\mu\text{A}$
$R_{\theta JC}$	Diode Thermal Resistance: Junction-To-Case					1.08	$^\circ\text{C/W}$

### Internal NTC-Thermistor Characteristics

Symbol	Description	Min	Typ	Max	Unit
$R_{25}$	$T_C = 25^\circ\text{C}$		22.7		$\text{k}\Omega$
$\Delta R/R$	$T_C = 100^\circ\text{C}$ , $R_{100} = 1481\Omega$	-3		+3	%
$P_{25}$	$T_C = 25^\circ\text{C}$			5	mW
$B_{25/50}$	$R_2=R_{25} \exp[B_{25/50}(1/T_2-1/(298.15\text{K}))]$		3950		K
$B_{25/80}$	$R_2=R_{25} \exp[B_{25/80}(1/T_2-1/(298.15\text{K}))]$		4000		K

### Module

Symbol	Description		Min	Typ	Max	Unit
$V_{iso}$	Isolation Voltage (All Terminals Shorted)	RMS, $f=50\text{Hz}$ , 1minute	2500			V
$T_J$	Maximum Junction Temperature				150	$^\circ\text{C}$
$T_{JOP}$	Maximum Operating Junction Temperature Range		-40		+150	$^\circ\text{C}$
$T_{stg}$	Storage Temperature		-40		+125	$^\circ\text{C}$
CTI	Comparative Tracking Index		200			
$R_{\theta CS}$	Case-To-Sink Thermally (Conductive Grease Applied)				0.13	$^\circ\text{C/W}$
T	Mounting Torque(Screw M4)		1.0		1.5	N·m
G	Weight			39		g



## Ordering Information Table

Device code	G	K	20	PI	60	C6	H
	①	②	③	④	⑤	⑥	⑦

- ① - IGBT Module
- ② - Non Punch Through (NPT) Technology
- ③ - Rated Current (20=20A)
- ④ - Circuit Configuration (Power Integrated)
- ⑤ - Rated Voltage (60=600V)
- ⑥ - Package Type
- ⑦ - Test Level (Pass the Important Reliability Test-Industrial Grade)

DATA SHEET

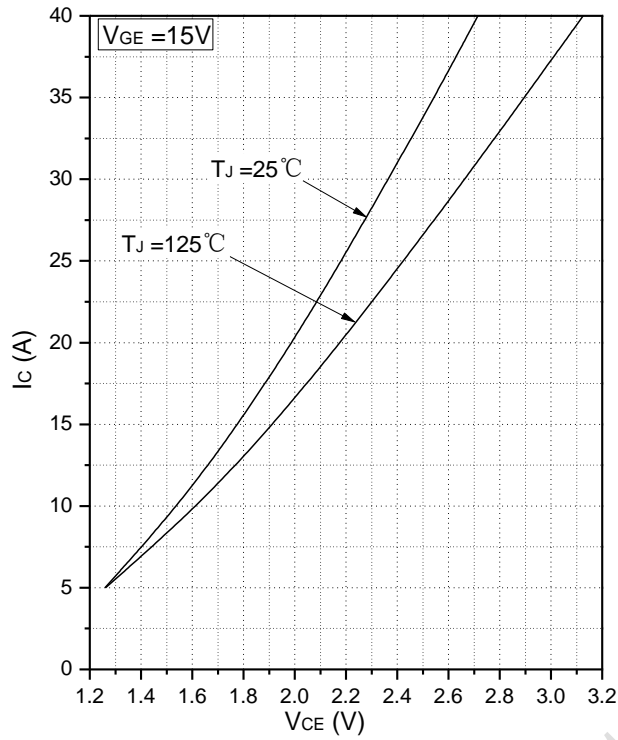


Fig.1 Typical Saturation Voltage Characteristics

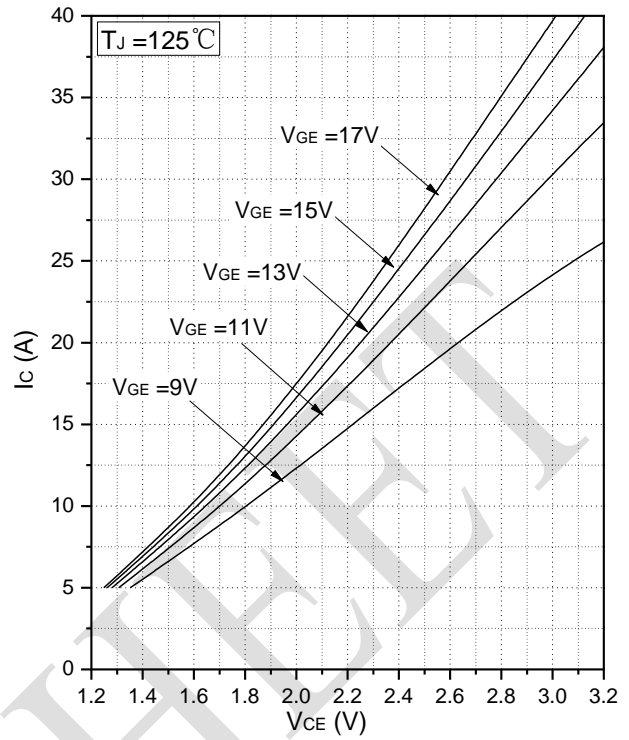


Fig.2 Typical Output Characteristics

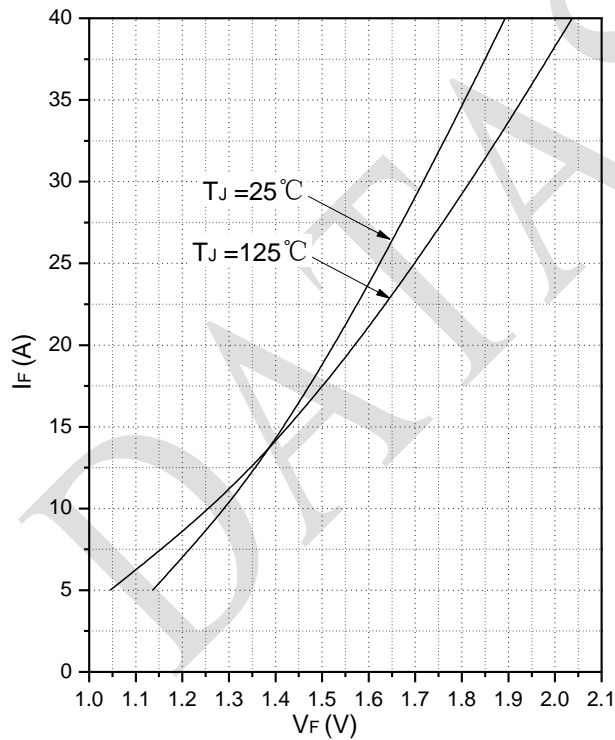


Fig.3 Forward Characteristics of Diode

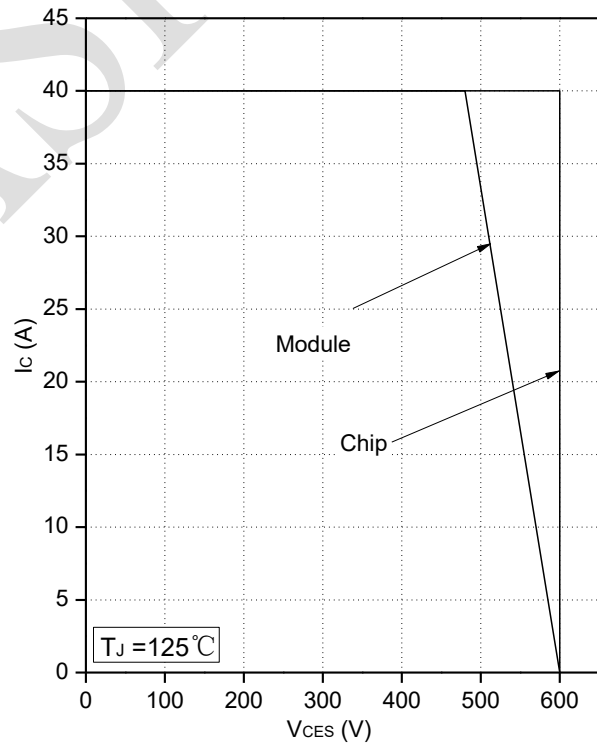


Fig.4 Reverse Bias Safe Operation Area (RBSOA)



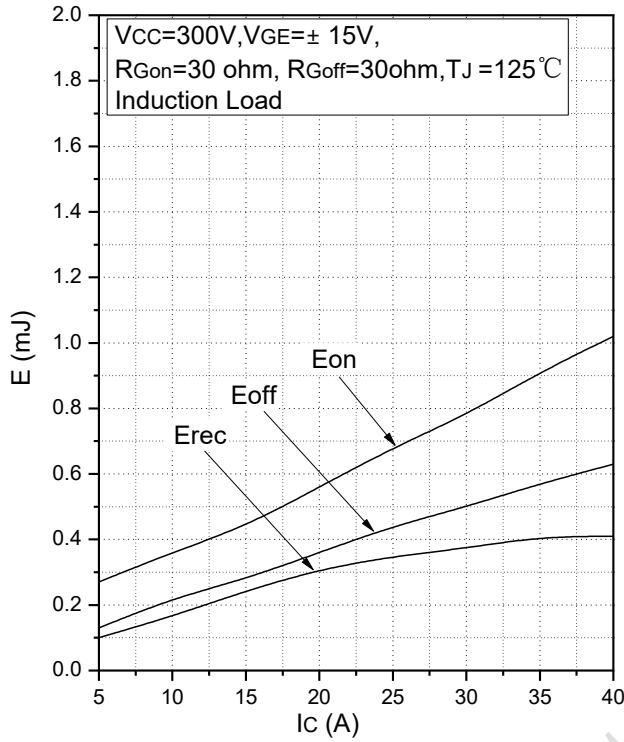


Fig.5 Typical Switching Loss vs. Collector Current

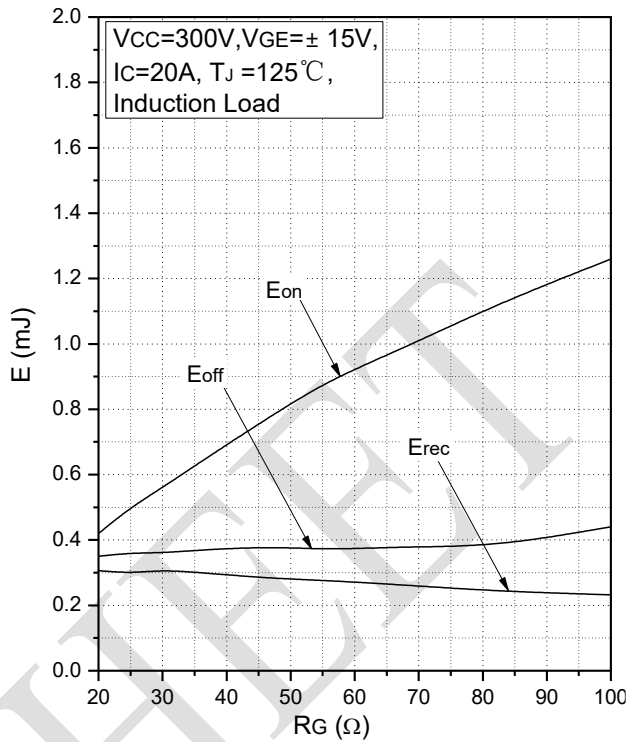


Fig.6 Typical Switching Loss vs. Gate Resistance

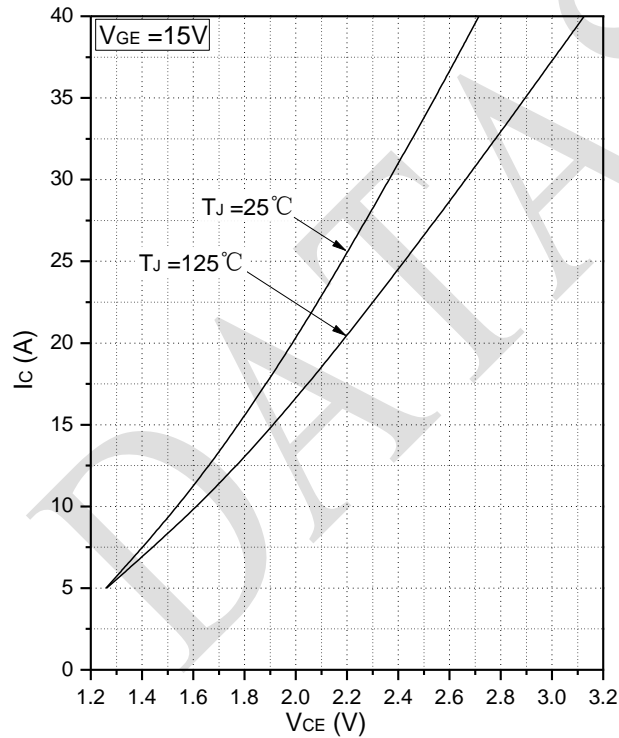


Fig.7 Typical Saturation Voltage Characteristics (Brake-Chopper)

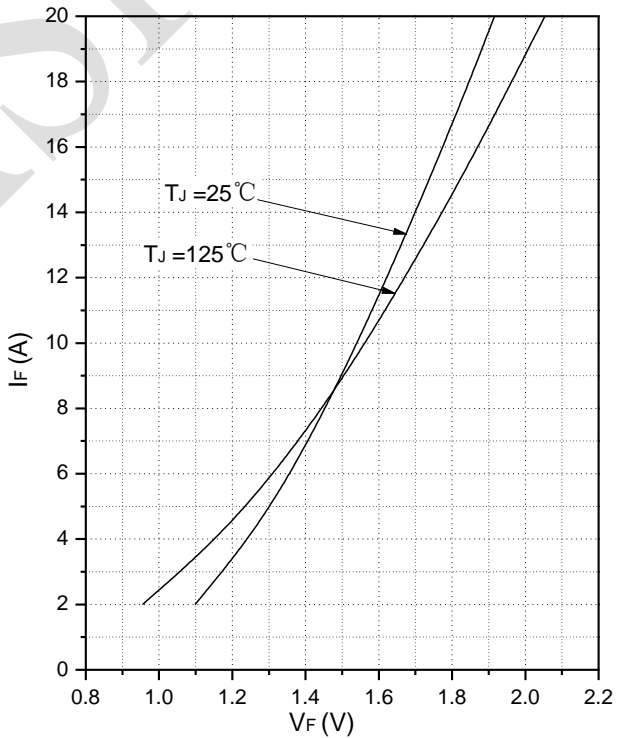


Fig.8 Forward Characteristics of Diode (Brake-Chopper)

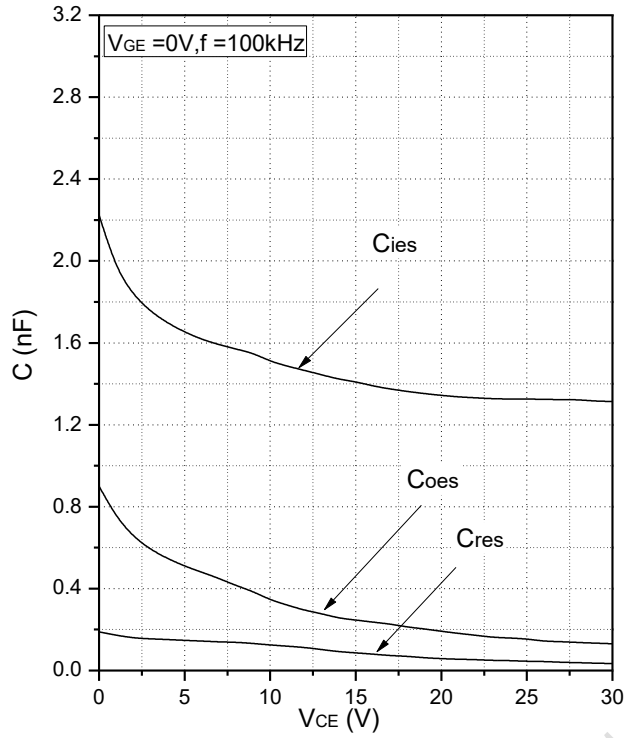


Fig.9 Capacitance Characteristics

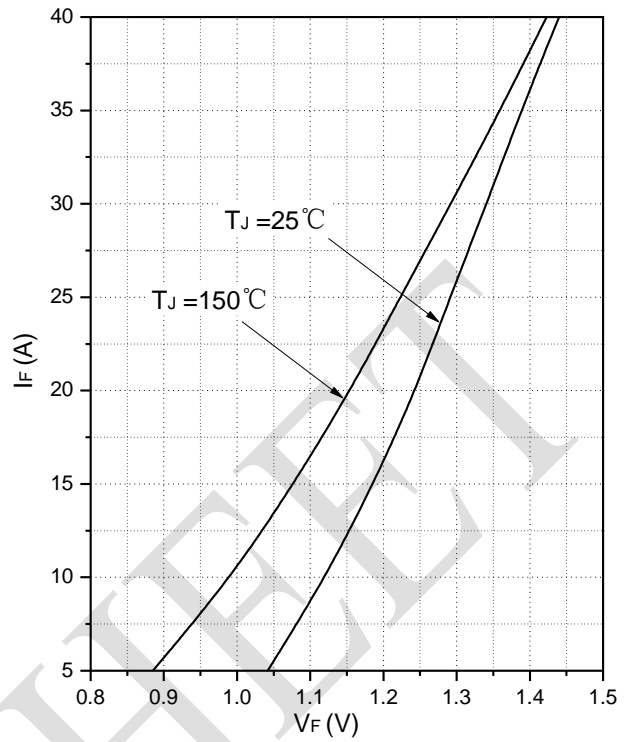


Fig.10 Forward Characteristics of Diode (Rectifier)

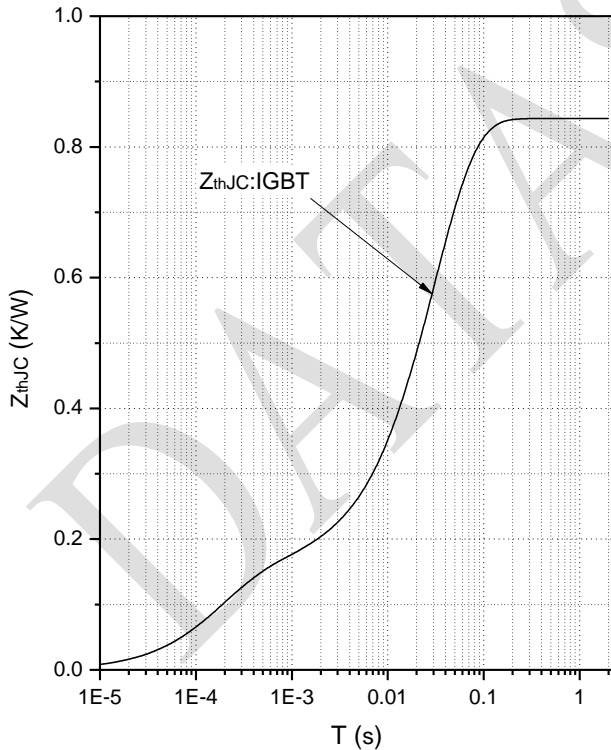


Fig.11 Transient Thermal Impedance IGBT (Inverter)

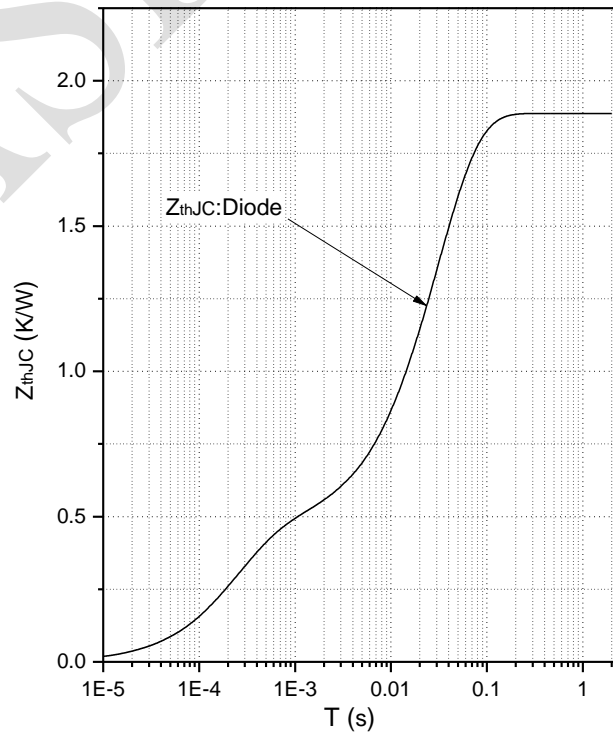


Fig.12 Transient Thermal Impedance Diode (Inverter)

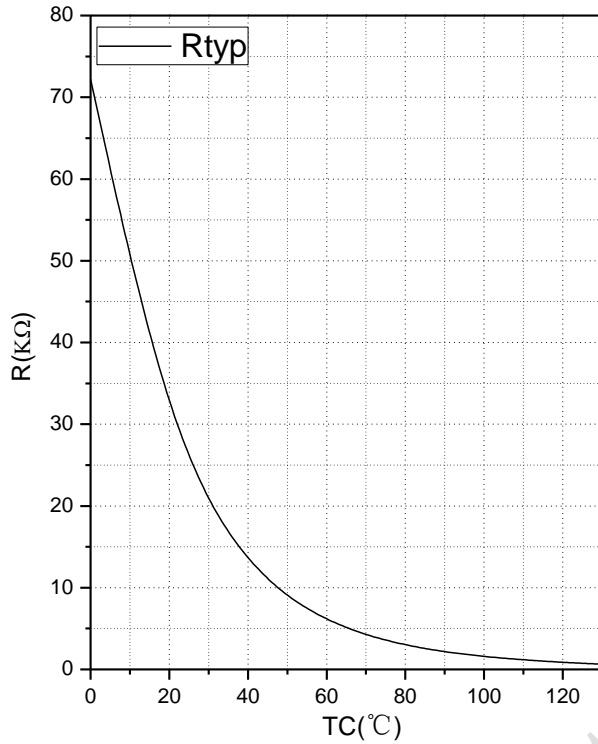
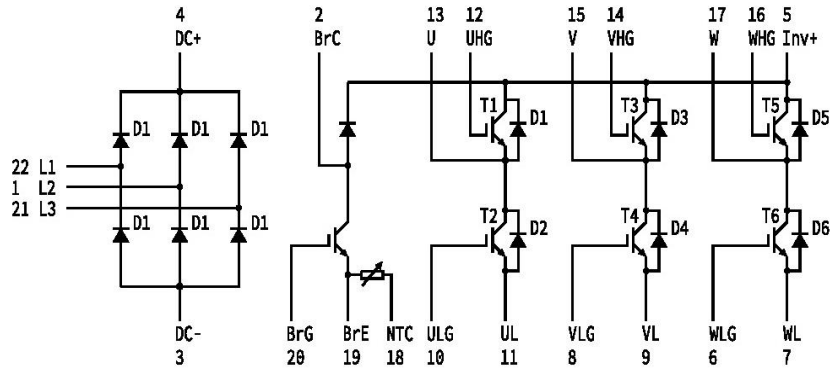


Fig.13 NTC Temperature Characteristics

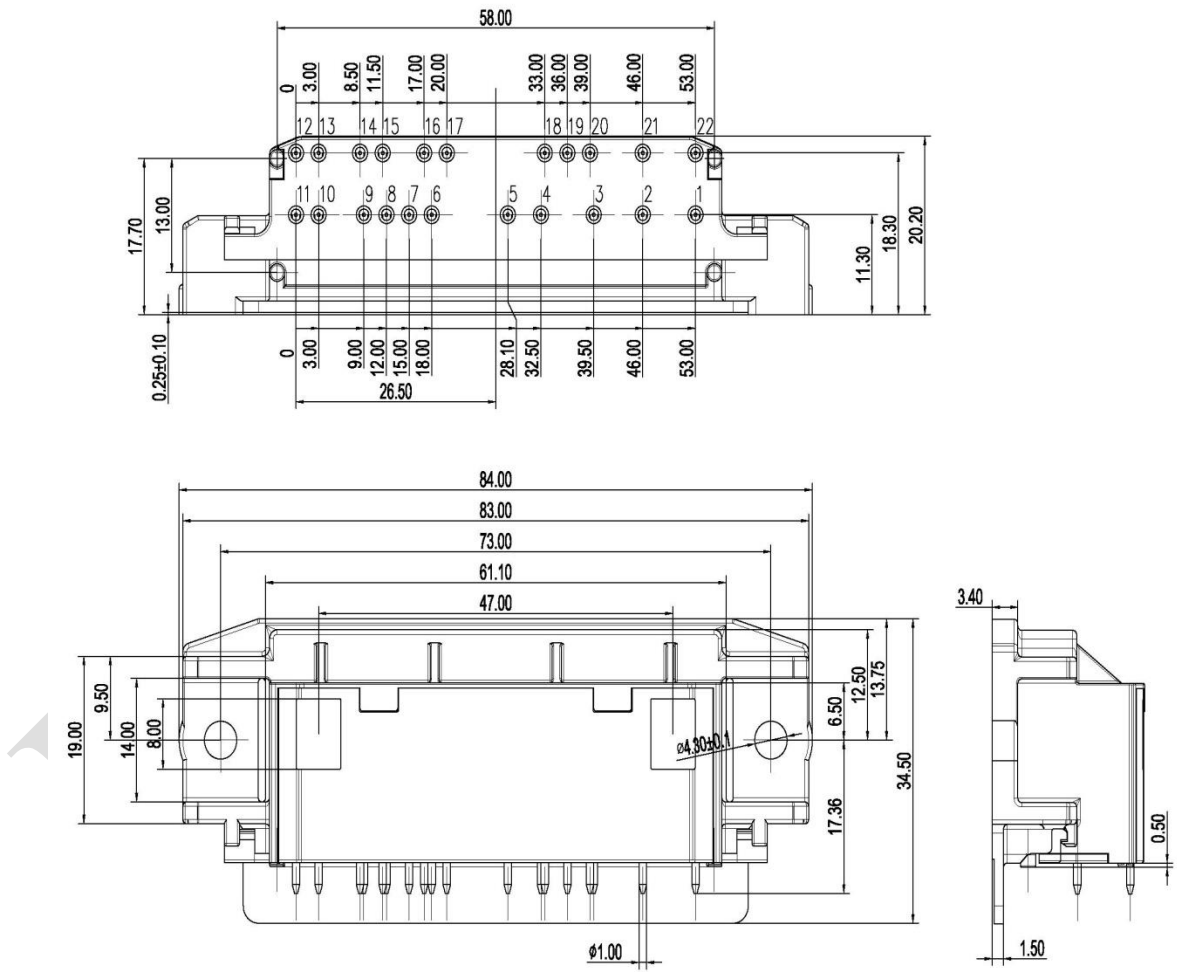
DATA SHEET



## Internal Circuit



## Package Outline – Without Fixing Sticks (Unit: mm):





Date	Revision	Notes
08/13/2018	01	Initial Release
01/18/2022	02	Revised Package Outline
03/18/2022	A	Final Version
05/07/2022	B	Extend the Current Values to 40A of Diagram(Rectifier's $I_F$ - $V_F$ )

## Announcement

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The released datasheet would be issued with "REV." + "alphabet characters".