SPECIFICATIONS

Customer									
Product Name		Wire Wound SMD Power Inductor							
Sunlord Part No		SWPA5040S Series							
Customer Part									
[⊠New Released [This SPEC is total [ROHS Compliant I	17 pages.]	sed]		;	SPEC No	: SW	PA08012	3000	00
1	Approved	I By	Checked	Ву	Issued	d By			
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Sunlord business categories: Level 0 (general confidential) Specifications for Wire Wound SMD Power Inductor Page 2 of 17 Rev.08

【Version change history】

Rev.	Effective Date	Changed Contents	Change Reasons	Approved By
01	1	New released	1	Guo Ouyang

Caution

All products listed in this specification are developed, designed and intended for use in general electronics equipment. The products are not designed or warranted to meet the requirements of the applications listed below, whose performance and/or quality require especially high reliability, or whose failure, malfunction or trouble might directly cause damage to society, person, or property. Please understand that we are not responsible for any damage or liability caused by use of the products in any of the applications below. Please contact us for more details if you intend to use our products in the following applications.

- 1. Aircraft equipment
- 2. Aerospace equipment
- 3. Undersea equipment
- 4. nuclear control equipment
- 5. military equipment
- 6. Power plant equipment
- 7. Medical equipment
- 8. Transportation equipment (automobiles, trains, ships,etc.)
- 9. Traffic signal equipment
- 10. Disaster prevention / crime prevention equipment
- 11. Applications of similar complexity or with reliability requirements comparable to the applications listed in the above

1. Scope

This specification applies to the SWPA5040S Series of wire wound SMD power inductor.

Product Description and Identification (Part Number) 2.

1) Description:

SWPA5040S series of Wire wound SMD power inductor.

2) Product Identification (Part Number)

<u>SWPA</u>	<u>5040</u>	<u>S</u>		П	<u>T</u>	
1	2	3	4	(5)	6	7

1	Туре
CIA/DA	Wire wound SMD power
SWPA	inductor

CIA/DA	Wire wound SMD power
SWPA	inductor

③ Feature type					
	S	Standard Type			

⑤ Inductance Tolerance					
N	±30%				
M	±20%				

6	Packing
Т	Tape Carrier Package

② External Dimensions(L×W×H) [mm]						
	5040	5.0X5.0X 4.0				

4	Nominal	Inductance
Example		Example
1R0		1.0uH
100		10uH
101		100uH

Special Process code					
□□□ Special Process code					
* Standard product is blank					

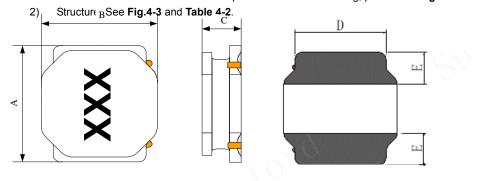
Electrical Characteristics

Please refer to Appendix A (Page 13).

- Operating and storage temperature range (individual chip without packing): -40°C ~+125°C (Including Self-heating) .
- 2) Storage temperature range (packaging conditions): -10 $^{\circ}$ C ~+40 $^{\circ}$ C and RH 70% (Max.).

Shape and Dimensions

Dimensions and recommended PCB pattern for reflow soldering, please see Fig.4-1 and Table 4-1.



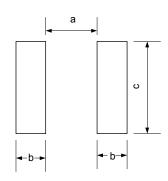
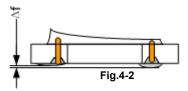
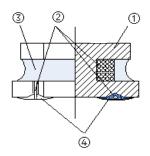


Fig.4-1

[Table 4-1] (Unit: mm)

Series	Α	В	С	D	E	a.	b.	С
SWPA5040S	5.0±0.2	5.0±0.2	4.0 Max.	4.0±0.2	1.25±0.2	2.30 Typ.	1.40 Typ.	4.20 Typ.





No.	Components	Material
1	Ferrite Core	Ni-Zn Ferrite
2	Wire	Polyurethane system enameled copper wire
3	Magnetic Glue	Epoxy resin and magnetic powder
4	Electrodes	Sn Alloy

[Table 4-2]

Fig.4-3

Test and Measurement Procedures5.1 Test Conditions

- 5.1.1 Unless otherwise specified, the standard atmospheric conditions for measurement/test as:
 - a. Ambient Temperature: 20±15℃
 - b. Relative Humidity: 65±20%
 - c. Air Pressure: 86kPa to 106kPa
- 5.1.2 If any doubt on the results, measurements/tests should be made within the following limits:
 - a. Ambient Temperature: 20±2℃
 - b. Relative Humidity: 65±5%
 - c. Air Pressure: 86kPa to 106kPa

5.2 Visual Examination

Inspection Equipment: 10X microscope.

5.3 Electrical Test

- 5.3.1 Inductance (L)
 - a. Refer to Appendix A. Test equipment: WK3260B LCR meter or equivalent.
 - b. Test Frequency and Voltage: refers to Appendix A.
- 5.3.2 Direct Current Resistance (DCR)
 - a. Refer to Appendix A.
 - b. Test equipment: HIOKI 3540 or equivalent.
- 5.3.3Saturation Current (Isat)
 - a. Refer to Appendix A
 - b. Test equipment: WK3260B LCR meter or equivalent.
- 5.3.4 Temperature rise current (Irms)
 - a. Refer to Appendix A.
 - b. Test equipment (see Fig. 5.3.4-1, Fig. 5.3.4-2): Electric Power, Electric current meter, Thermometer.
 - c. Measurement method
 - 1. Set test current to be 0 mA.
 - 2. Measure initial temperature of choke surface.
 - 3. Gradually increase current and measure choke temperature for corresponding current.
 - Definition of Temperature rise current: DC current that causes the temperature rise (△T) from ambient temperature

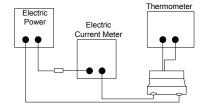


Fig. 5.3.4-1

- 5.3.5Self-resonant frequency(SRF)
 - a. Refer to Appendix A.
 - b. Test equipment: Agilent E4991A+16197or equivalent

6 Product Marking

Please refer to Fig. 6-1.

The content of marking please refers to Appendix A.

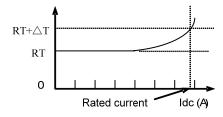


Fig. 5.3.4-2

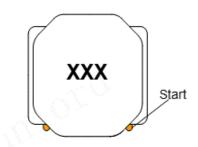
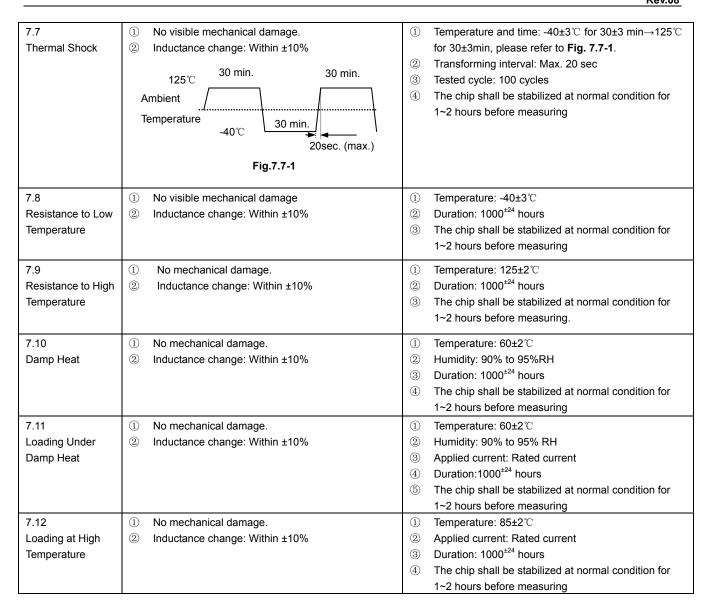


Fig. 6-1.

7 Reliability Test

Items	Requirements		Test Methods and Remarks
7.1 Terminal Strength	No removal or split of the termination or other defects shall occur. X direct Fig.7.1-1 No visible mechanical damage.	① ② ③	Solder the inductor to the testing jig (glass epoxy board shown in Fig.7.1-1) using eutectic solder. Then apply a force in the direction of the arrow. 10N force. Keep time: 5s Solder the chip to the test jig (glass epoxy board) using
Resistance to Flexure	Fig.7.2-1	2 3 4 5 6	eutectic solder. Then apply a force in the direction shown as Fig.7.2-1. Flexure: 2mm Pressurizing Speed: 0.5mm/sec Keep time: 30±1s Test board size: 100X40X1.0 Land dimension: Please see Fig. 4-1
7.3 Vibration	No visible mechanical damage. Inductance change: Within ±10%	3	Solder the chip to the testing jig (glass epoxy board shown as the following figure) using eutectic solder. The chip shall be subjected to a simple harmonic motion having total amplitude of 1.5mm, the frequency being varied uniformly between the approximate limits of 10 and 55 Hz. The frequency range from 10 to 55 Hz and return to 10 Hz shall be traversed in approximately 1 minute. This motion shall be applied for a period of 2 hours in each 3 mutually perpendicular directions (total of 6 hours).
7.4 Temperature coefficient	Inductance change: Within ±20%	1 2	Temperature: -40 $^{\circ}\!$
7.5 Solderability	90% or more of electrode area shall be coated by new solder.	① ② ③ ④ ⑤	The test samples shall be dipped in flux, and then immersed in molten solder. Solder temperature: 245±5°C Duration: 5±1 sec. Solder: Sn/3.0Ag/0.5Cu Flux: 25% resin and 75% ethanol in weight Immersion depth: all sides of mounting terminal shall be immersed
7.6 Resistance to Soldering Heat	No visible mechanical damage. Inductance change: Within ±10%	① ② ③ ④ 260 217 200 150	Max Ramp Up Rate=3°C/sec. C Max Ramp Down Rate=6°C/sec 60~90sec.

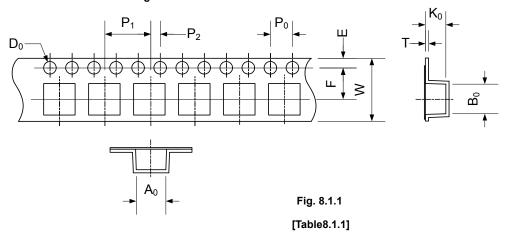


8 Packaging, Storage and Transportation

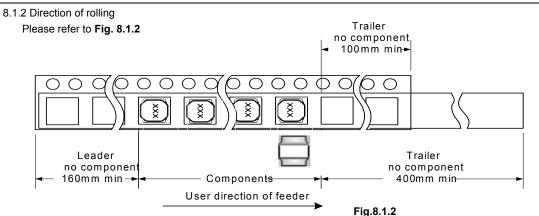
8.1 Tape and Reel Packaging Dimensions

8.1.1Taping Dimensions (Unit: mm)

Please refer to Fig. 8.1.1 and Table 8.1.1.

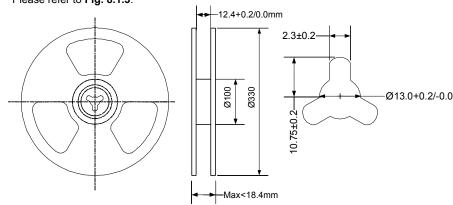


Series	A ₀	B ₀	W	E	F	P ₀	P ₁	P ₂	D ₀	Т	K ₀
SWPA5040S	5.3±0.1	5.3±0.1	12.0±0.3	1.75±0.1	5.5±0.1	4.0±0.1	8.0±0.1	2.0±0.1	1.5+0.1/-0.0	0.4±0.03	4.2±0.1



8.1.3 Reel Dimensions (Unit: mm)

Please refer to Fig. 8.1.3.



Flg.8.1.3 165°~180°

8.1.4 Top tape strength

Peel-off strength: 10~130gf.

Peel-off angle: 165°~180°, refers to Fig.8.1.4.

Peel-off speed: 300mm/min.

8.1.5The number of components

A tape & reel package contains 1500 inductors.

8.1.6 The allowable number of empty chip cavities

Maximum two (2) chip cavities missing product may exist in a reel but they may not be consecutive two cavities.

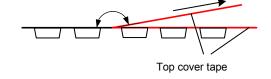


Fig. 8.1.4

8.2 Packing Documents and Marking

8.2.1Packing Documents

Packing documents include the following:

- 1) Packaging list
- 2) Certificate of compliance (COC)

8.2.2 Packing QTY.

- 1) Inner Box: 1 reels in each box.
- 2) Outer Box: 2 or 4 inner boxes in each outer case.
- 3) 2 or 4 reels in each outer case.

8.2.3 Marking

1)Marking label information on reels includes (see Fig.8.2.3-1、 Fig.8.2.3-2A/2B):

Fig.8.2.3-2A: Shipping labels

- a). P/O No.
- b). Customer Part No.
- c). Sunlord Part No.
- d). Quantity..
- e). Lot No.
- f). Date code
- g). Inspection stamp
- h). MFG address as 'Made In China'

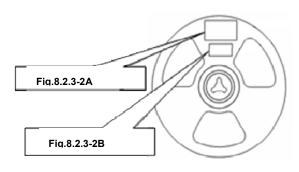


Fig.8.2.3-

Fig.9.2.3-2B: Production labels

- a). P/O No.
- b). Quantity..
- c). Lot No.
- d). Inspe No
- e). Inspection stamp
- f). MFG address as 'Made In China'.
- g). sequence number

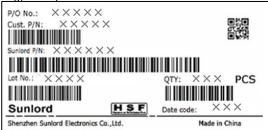


Fig.9.2.3-2A



- a). Inner box please refers to Fig.8.2.3-3 and Table 8.2.3-1
- b). Marking Label on inner box

N/A

3)Marking on outer case (see Fig.8.2.3-5~7):

Out case size pleases reefers to Table 8.2.3-2.

- a). Manufacturer: Sunlord ID:
 - "Shenzhen Sunlord Electronics Co., Ltd."
- b). Packing label include the following:
 - i) Customer
 - ii) Manufacturer
 - iii) Date code
 - iv) C/No.

Example; "1/10" means that this case is the 1st one Of total 10 cases

- v) P/O No.
- vi) Customer Part No.
- vii) Sunlord Part No.
- viii) Quantity.
- ix) Inspection Stamp.

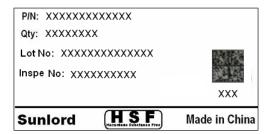


Fig.9.2.3-2B

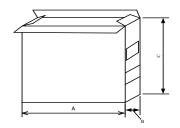


Fig.8.2.3-3

[Table 8.2.3-1]

Packaging type	A(mm)	B(mm)	C(mm)		
Inner box	340	30	340		

[Table 8.2.3-2]

	Packaging		L(mm)	W(mm)	H(mm)
type					
	TYP1		380	380	250
	TYP	2	380	380 380	
-		W	Outer Case	. 8.2.3-7 . 8.2.3-6 tronics Co., Ltd.	

Fig. 8.2.3-5

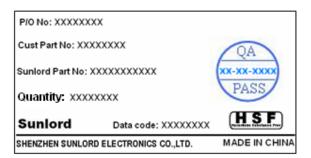
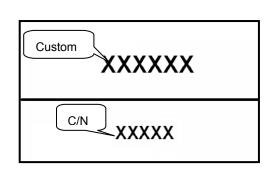


Fig.8.2.3-6



9 Visual inspection standard of product

File No:		Applied to	DEV:04	
Effectiv	e date:	Applied to	o Wire Wound SMD Power Inductor Series	REV:01
No.	Defect Item	Graphic	Rejection identification	Acceptance
1	Core defect		The defect length/width (I or w) more than L/6 or W/6, NG.	AQL=0.65
2	Core crack		Visual cracks, NG.	AQL=0.65
3	Starvation	W S	 Resin starved length, <i>I</i>, more than L/2, NG. IF <i>W</i>>2mm, resin starved width, <i>w</i>, more than W/2, NG. IF <i>W</i>≤2mm, resin starved width, <i>w</i>, don't control. 	AQL=0.65
4	Excessive glue		The length, width or height of product beyond specified value, NG.	AQL=0.65
5	Cold solder		cold solders / more than 1 mm, NG.	AQL=0.65
6	Solder icicle	H	 The height <i>H</i> of product beyond specified value, NG; The clearance Δ<i>f</i> beyond specified value listed in Item 4 NG; 	AQL=0.65
7	Electrode uneven	h	The clearance Δf beyond specified value listed in Item 4 , NG;	AQL=0.65
8	Marking defect	L1 α L2	The content of marking 1) is indistinct, 2) disagrees with current product P/N requirements, NG; Intersection angle by L1 and L2 more than 45°, NG.	AQL=0.65

10 Recommended Soldering Technologies

10.1 Re-flowing Profile:

△ Preheat condition: 150 ~200°C/60~120sec.

△ Allowed time above 217°C: 60~90sec.

△ Max temp: 260°C

△ Max time at max temp: 5sec.
 Solder paste: Sn/3.0Ag/0.5Cu
 △ Allowed Reflow time: 2x max
 Please refer to Fig. 10.1-1.

[Note: The reflow profile in the above table is only for qualification and is not meant to specify board assembly profiles. Actual board assembly profiles must be based on the customer's specific board design, solder paste and process, and should not exceed the parameters as the Reflow profile shows.]

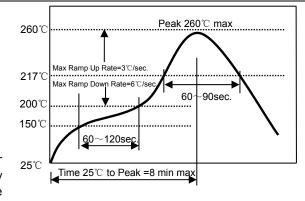


Fig. 10.1-1

10.2 Iron Soldering Profile

△ Iron soldering power: Max. 30W

 \triangle Pre-heating: 150°C/60sec.

△ Soldering Tip temperature: 350 °C Max.

△ Soldering time: 3sec. Max.
 △ Solder paste: Sn/3.0Ag/0.5Cu
 △ Max.1 times for iron soldering
 Please refer to Fig. 10.2-1.

[Note: Take care not to apply the tip of the soldering iron to the terminal electrodes.

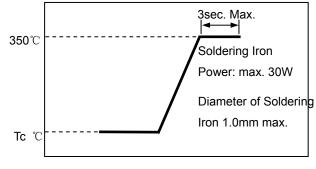


Fig.10.2-1

11 Precautions

11.1 Surface mounting

- Mounting and soldering condition should be checked beforehand.
- Applicable soldering process to this product is reflow soldering only.
- Recommended conditions for repair by soldering iron:

Put soldering iron on the land-pattern.

Soldering iron's temperature: 350 ℃ maximum/Duration: 3 seconds maximum/1 time for each terminal.

The soldering iron should not directly touch the inductor.

Product once removes from the circuit board may not be used again.

11.2 Handing

- Keep the products away from all magnets and magnetic objects.
- Be careful not to subject the products to excessive mechanical shocks.
- Please avoid applying impact to the products after mounted on pc board.
- Avoid ultrasonic cleaning.
- It is recommended to use automatic plate division by equipment instead of manual plate splitting to avoid affecting the peeling strength of the electrode.
- Hard tweezers cannot be used to grip the product, it is recommended to use a nozzle pen to prevent damage to the insulation of the product..

11.3 Storage

- To maintain the solderability of terminal electrodes and to keep the packing material in good condition, temperature and humidity in the storage area should be controlled.
- Recommended conditions: -10 °C ~40 °C, 70%RH (Max.)
- Even under ideal storage conditions, solderability of products electrodes may decrease as time passes. For this reason, product should be used with one year from the time of delivery.
- In case of storage over 12 months, solderability shall be checked before actual usage.

11.4 Regarding Regulations

- Any Class- I or Class- II ozone-depleting substance (ODS) listed in the Clean Air Act in US for regulation is not included in the products or applied to the products at any stage of whose manufacturing processes.
- Certain brominated flame retardants (PBBs, PBDEs) are not used at all.
- The products of this specification are not subject to the Export Trade Control Order in China or the Export Administration Regulations in US.

11.5 Guarantee

- The guaranteed operating conditions of the products are in accordance with the conditions specified in this specification.
- Please note that Sunlord takes no responsibility for any failure and/or abnormality which is caused by use under other than the aforesaid operating conditions.

Appendix A: Electrical Characteristics

Customer	Part Number	Inductance	Min. Self-resonant	DC Resistance		Saturation Current		Heat Rating Current		
P/N		100kHz/1V	frequency	Max.	Тур.	Max.	Тур.	Max.	Тур.	Marking
	Units	μH	MHz	Ω	Ω	Α	Α	Α	Α	
	Symbol	L	SRF	DO	CR	ls	at	Irr	ns	-
	SWPA5040SR22MT	0.22 ±20%	289	0.008	0.006	18.00	20.00	6.50	7.50	R22
	SWPA5040SR24NT	0.24 ±30%	251	0.008	0.006	15.70	18.00	6.40	7.40	R24
	SWPA5040SR47MT	0.47 ±20%	171	0.009	0.007	10.00	11.50	6.60	7.60	R47
	SWPA5040S1R0NT	1.0 ±30%	117	0.016	0.012	7.35	8.20	4.90	5.10	1R0
	SWPA5040S1R2NT	1.2±30%	110	0.021	0.016	6.50	7.10	4.15	4.30	1R2
	SWPA5040S1R5NT	1.5±30%	86	0.020	0.015	6.30	7.30	4.30	4.80	1R5
	SWPA5040S1R8MT	1.8±20%	55	0.021	0.016	5.50	6.40	4.15	4.30	1R8
	SWPA5040S2R2NT	2.2±30%	50	0.025	0.019	4.90	5.60	3.80	4.30	2R2
	SWPA5040S2R7NT	2.7±30%	37	0.029	0.022	4.30	5.10	3.60	4.10	2R7
	SWPA5040S3R0NT	3±30%	37	0.029	0.022	4.15	4.80	3.60	4.20	3R0
	SWPA5040S3R3NT	3.3 ±30%	32	0.031	0.024	3.95	4.60	3.40	3.90	3R3
	SWPA5040S3R6MT	3.6±20%	30	0.031	0.026	3.80	4.40	3.30	3.70	3R6
	SWPA5040S3R9NT	3.9 ±30%	29	0.035	0.027	3.55	4.20	3.20	3.70	3R9
	SWPA5040S4R7NT	4.7±30%	28	0.039	0.030	3.50	3.90	3.00	3.30	4R7
	SWPA5040S5R6MT	5.6±20%	27	0.046	0.035	3.00	4.10	2.80	3.10	5R6
	SWPA5040S6R8MT	6.8±20%	21	0.056	0.043	2.90	3.50	2.50	2.80	6R8
	SWPA5040S8R2MT	8.2±20%	20	0.062	0.048	2.70	3.00	2.30	2.60	8R2
	SWPA5040S100MT	10±20%	18	0.083	0.064	2.35	2.90	2.10	2.40	100
	SWPA5040S120MT	12±20%	14	0.100	0.077	2.2	2.5	2.0	2.1	120
	SWPA5040S150MT	15±20%	13	0.112	0.086	2.00	2.30	2.00	2.10	150
	SWPA5040S180MT	18±20%	12	0.155	0.119	1.70	2.00	1.45	1.65	180
	SWPA5040S220MT	22±20%	11	0.168	0.129	1.60	1.90	1.50	1.60	220
	SWPA5040S270MT	27±20%	9.8	0.244	0.188	1.52	1.75	1.10	1.25	270
	SWPA5040S330MT	33±20%	9	0.244	0.188	1.30	1.50	1.20	1.40	330
	SWPA5040S470MT	47±20%	7	0.354	0.272	1.10	1.30	1.00	1.10	470
	SWPA5040S510MT	51±20%	6	0.494	0.380	1.00	1.20	1.00	1.10	510
	SWPA5040S560MT	56±20%	6	0.494	0.380	1.05	1.20	0.80	0.90	560
	SWPA5040S680MT	68±20%	6	0.520	0.400	0.90	1.10	0.80	0.90	680
	SWPA5040S750MT	75±20%	6	0.585	0.450	0.85	0.95	0.72	0.80	750
	SWPA5040S101MT	100±20%	5	0.728	0.560	0.75	0.90	0.70	0.80	101
	SWPA5040S151MT	150±20%	3.7	0.975	0.750	0.65	0.67	0.60	0.70	151
	SWPA5040S221MT	220±20%	3.0	1.82	1.40	0.48	0.55	0.40	0.50	221
	SWPA5040S301MT	300±20%	2.7	2.60	2.00	0.50	0.58	0.35	0.40	301
	SWPA5040S331MT	330±20%	2.7	2.73	2.10	0.42	0.47	0.40	0.50	331
	SWPA5040S471MT	470±20%	2.7	3.90	3.00	0.37	0.43	0.35	0.40	471
	SWPA5040S561MT	560±20%	1.5	4.92	3.78	0.31	0.36	0.31	0.35	561
	SWPA5040S681MT	680±20%	1.6	5.07	3.90	0.30	0.35	0.25	0.30	681

Note: **1 : Rated current: Isat (max.) or Irms (max.), whichever is smaller;

※2 : Saturation Current: Max.Value, DC current at which the inductance drops less than 30% from its value without current;
Typ. Value, DC current at which the inductance drops 30% from its value without current;

%3: Irms: DC current that causes the temperature rise (ΔT) from 20°C ambient.

For Max. Value, $\Delta T < 40^{\circ}C$; for Typ. Value, ΔT is approximate $40^{\circ}C$.

The part temperature (ambient + temp. rise) should not exceed 125 °C under worst case operating conditions. Circuit design, component placement, PCB trace size and thickness, airflow and other cooling provisions all affect the part temperature. Part temperature should be verified in the end application.

Typical Electrical Characteristics:

