# SPECIFICATIONS

Product Name		Wire Wound SMD Type Power Inductors				
Sunlord Part Nu	umber	SWRH-DR Series				
Customer Part I	Number					
[⊠New Released	d,	l	SPEC	No.: SWRH072200	00	
【This SPEC is total 【ROHS Compliant		ding specifications	and appendix	]		
	Approved By	Checked By	Issued	Ву		
Shenzheddress: Sunlord Indu	strial Park, Dafu		e, Guanlan, Sl	Co., Ltd. nenzhen, China 518 sunlord@sunlordinc.co		
ddress: Sunlord Indu	strial Park, Dafu 33 Fax: 0	yuan Industrial Zon	e, Guanlan, Sl	nenzhen, China 518		
ddress: Sunlord Indu l: 0086-755-298323: For Customer appi Qualification Status:	strial Park, Dafu 33 Fax: 0 roval Only】 □ Full	yuan Industrial Zon 086-755-82269029	e, Guanlan, Sl E-Mail: s Date: Rejecte	nenzhen, China 518 sunlord@sunlordinc.co		
ddress: Sunlord Indu I: 0086-755-298323: For Customer appi	strial Park, Dafu 33 Fax: 0	yuan Industrial Zon 086-755-82269029	e, Guanlan, Sl E-Mail: s Date:	nenzhen, China 518 sunlord@sunlordinc.co		
ddress: Sunlord Indu l: 0086-755-298323: For Customer appi Qualification Status:	strial Park, Dafu 33 Fax: 0 roval Only】 □ Full	yuan Industrial Zon 086-755-82269029	e, Guanlan, Sl E-Mail: s Date: Rejecte	nenzhen, China 518 sunlord@sunlordinc.co		
ddress: Sunlord Indu l: 0086-755-298323: For Customer appi Qualification Status:	strial Park, Dafu 33 Fax: 0 roval Only】 □ Full	yuan Industrial Zon 086-755-82269029	e, Guanlan, Sl E-Mail: s Date: Rejecte	nenzhen, China 518 sunlord@sunlordinc.co		
ddress: Sunlord Indu dress: Sunlord Indu dress: Sunlord Indu For Customer appi Qualification Status: Approved By	strial Park, Dafu 33 Fax: 0 roval Only】 □ Full	yuan Industrial Zon 086-755-82269029	e, Guanlan, Sl E-Mail: s Date: Rejecte	nenzhen, China 518 sunlord@sunlordinc.co		
ddress: Sunlord Indu l: 0086-755-298323: For Customer appi Qualification Status:	strial Park, Dafu 33 Fax: 0 roval Only】 □ Full	yuan Industrial Zon 086-755-82269029	e, Guanlan, Sl E-Mail: s Date: Rejecte	nenzhen, China 518 sunlord@sunlordinc.co		

## **Sunlord** Business categories: Level 0 (general confidential) Specifications for Wire Wound SMD Power Inductors Page 2 of 12

## 【Version change history】

Rev.	Effective Date	ective Date Changed Contents Change Reasons		Approved By
01	/	New release	1	Simei Yu

#### [Precautions]

- (1) Magnetic materials shall be far away from parts to avoid impacts on their electrical characteristics.
- (2) Parts could be damaged by external mechanical pressure or stacked heavy objects, as well as strong shaking & dropping.
- (3) Please do not store parts in bulk to prevent coils and parts being damaged.
- (4) When parts are installed, pressure put on Core shall be no more than 5N. Otherwise, the Core would be damaged or cracked.
- (5) Oversized external force to parts on PCB may lead to parts being damaged or slipped off.
- (6) Please do not use parts on edge or top of PCB board in your design to avoid parts being damaged during PCB is moved.

#### Caution

All products listed in this specification are developed, designed and intended for use in general electronics equipment. The products are not designed or warranted to meet the requirements of the applications listed below, whose performance and/or quality require especially high reliability, or whose failure, malfunction or trouble might directly cause damage to society, person, or property. Please understand that we are not responsible for any damage or liability caused by use of the products in any of the applications below. Please contact us for more details if you intend to use our products in the following applications.

- 1. Aircraft equipment
- 2. Aerospace equipment
- Undersea equipment
- 4. nuclear control equipment
- 5. military equipment
- Power plant equipment
- 7. Medical equipment
- Transportation equipment (automobiles, trains, ships,etc.)
- 9. Traffic signal equipment
- 10. Disaster prevention / crime prevention equipment
- 11. Data-processing equipment
- 12. Applications of similar complexity or with reliability requirements comparable to the applications listed in the above

This specification applies to SWRH-DR series of wire wound SMD type power inductors

#### **Product Description and Identification (Part Number)**

#### Description

Wire Wound SMD Type Power Inductor,

Product Identification (Part Number)

<u>SWRH</u>	<u>XDXX</u>	<u>R</u>	- <u>XXX</u>	<u> </u>	I
1	2	3	4	(5)	6

① Туре					
SWRH	Wire Wound SMD Type Power				
SWKH	Inductors (With Metallic Base)				

2	External Dimensions (L X H) (mm)
	2D11~3D16

Nominal Inductance				
Example	Nominal Value			
1R0	1.0µH			
100	10μH			
101	100µH			

③ Cor	nfiguration
R	R Type Base

⑤ Inductance Tolerance				
М	±20%			
N	±30%			

⑥ Packing			
Т	Tape Carrier Package		

#### **Electrical Characteristics**

Please refer to Appendix A .

- Operating and storage temperature range (individual chip without packing): -40°C to +105°C
- Storage temperature range (packaging conditions): -10°C~+40°C and RH 70% (Max.) 2)

#### **Shape and Dimensions**

Dimensions and recommended PCB pattern for reflow soldering: See Fig.4-1, Fig.4-2 and Table 4-1.

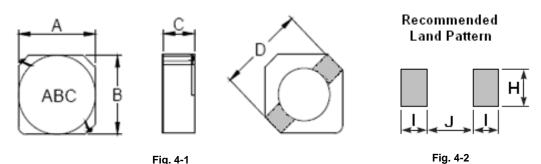


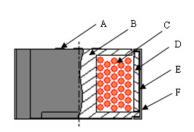
Fig. 4-1

Unit: mm [Table 4-1]

Series	A max.	B max.	C max.	D typ.	I typ.	J typ.	H typ.
SWRH2D11R	3.3	3.3	1.3	4.4	1.3	1.7	1.3
SWRH2D14R	3.3	3.3	1.6	4.4	1.3	1.7	1.3
SWRH2D18R	3.3	3.3	2.1	4.4	1.3	1.7	1.3
SWRH3D11R	4.2	4.2	1.3	5.5	1.4	2.4	1.5
SWRH3D14R	4.2	4.2	1.6	5.5	1.4	2.4	1.5
SWRH3D16R	4.2	4.2	1.8	5.5	1.4	2.4	1.5

#### Structure and Components: See Table 4-2

[Table 4-2]					
Symbol	Components	Material			
Α	MARK	Ink			
В	DRUM CORE	Ni-Zn Ferrite			
С	WIRE	Polyurethane copper wire			
D	RING CORE	Ni-Zn Ferrite			
E	GLUE	Epoxy resin			
F	ELECTRODE	Copper plated with Sn			



#### **Test and Measurement Procedures**

#### **5.1 Test Conditions**

- 5.1.1 Unless otherwise specified, the standard atmospheric conditions for measurement/test as:
  - a. Ambient Temperature: 20±15℃
  - b. Relative Humidity: 65±20%
  - c. Air Pressure: 86 KPa to 106 KPa
- 5.1.2 If any doubt on the results, measurements/tests should be made within the following limits:
  - a. Ambient Temperature: 20±2°C
  - b. Relative Humidity: 65±5%
  - c. Air Pressure: 86KPa to 106 KPa

#### 5.2 Visual Examination

a. Inspection Equipment: 10 X magnifier

### 5.3 Electrical Test

- 5.3.1 DC Resistance (DCR)
  - a. Refer to Appendix A.
  - b. Test equipment (Analyzer): HIOKI3540 or equivalent.

#### 5.3.2 Inductance (L)

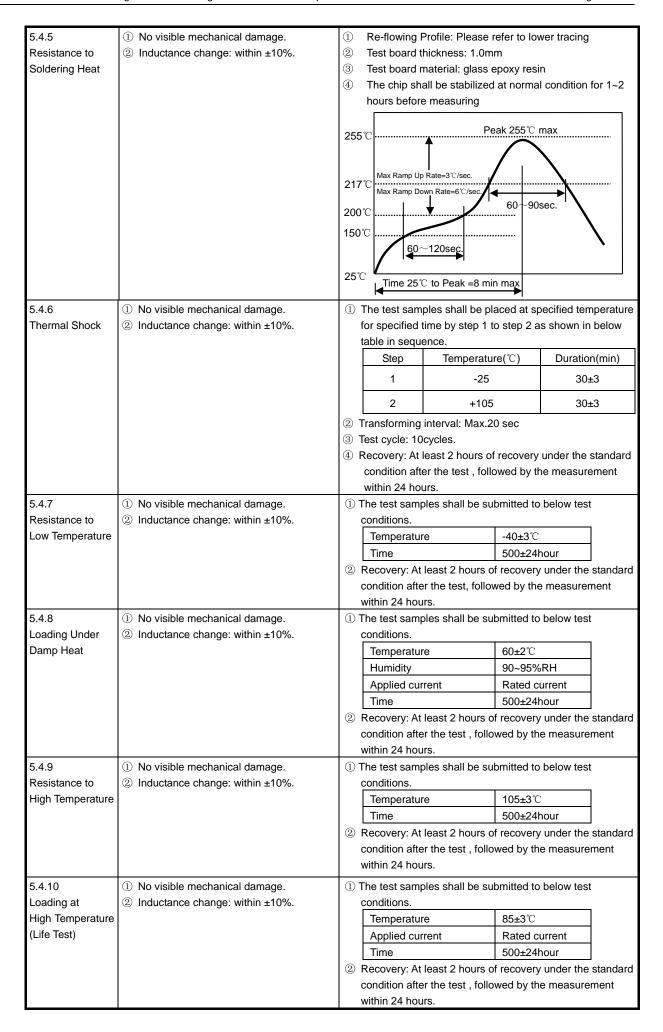
- a. Refer to Appendix A.
- b. Test equipment: Wayne kerr3260+3265B or equivalent.

#### 5.3.3 Rated Current

- a. Refer to Appendix A.
- b. Test equipment: Wayne kerr3260+3265B, Agilent E3633A, R2M-2H3 or equivalent.
- Definition of Rated Current (Ir): With the condition of the DC current pass, the inductance decrease by 35% of the standard value, compare to the temperature rise by 40°C, the smaller is Rated Current.(reference environment temperature:20°C)

#### 5.4 Reliability Test

Item	Requirements	Test Methods and Remarks			
5.4.1	No removal or split of the termination or other	1)	Apply pull force to	axis direction.	
Terminal Strength	defects shall occur.	② Applied force: 10 N.			
		③ Keep time: 10±1s			
				<u></u> →	
5.4.2	① No visible mechanical damage.	1)	The test samples	shall be soldered to the board. Then it	
Vibration	② Inductance change: within ±5%.		shall be submitted	to below test conditions.	
			Fre. Range	10~55Hz	
			Total Amplitude	1.5mm(May not exceed acceleration 196 m/s <sup>2</sup> )	
			Sweeping Method	10Hz to 55Hz to 10Hz for 1 min.	
			Time	For 2 hours on each X,Y,Z axis.	
		② F		2 hours of recovery under the standard	
			•	t, followed by the measurement within	
		24 hours.		·	
5.4.3	Inductance change: within ±10%.	1	Between -25℃ an	d +105℃	
Temperature Characteristic	, and the second	2 1	with a reference va	alue of +20℃	
5.4.4	90% or more of mounting terminal side shall	1) ;	Solder Temperatui	re: 240±5℃	
Solderability	be covered with fresh solder.		Keep time: 3±0.5s		
		③ Immersion depth: from the main bode to 1.4		from the main bode to 1.5mm	



#### 6. Packaging

### 6.1 Tape Carrier Packaging:

Packaging code: T

- (1) Tape carrier packaging are specified in attached figure Fig.6.1-1~2
- (2) Tape carrier packaging quantity:

Туре	Standard Quantity (pcs/reel)	Туре	Standard Quantity (pcs/reel)
SWRH2D11R	4000	SWRH3D11R	4000
SWRH2D14R	4000	SWRH3D14R	2500
SWRH2D18R	3500	SWRH3D16R	2500

#### a. Taping Drawings (Unit: mm)

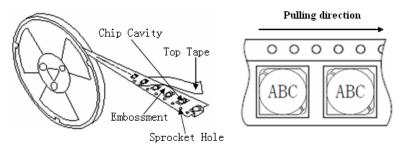
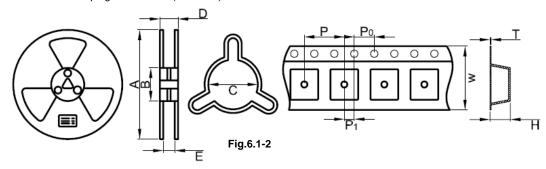


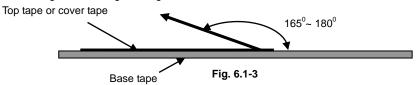
Fig.6.1-1

c. Reel and Taping Dimensions (Unit: mm)



Time	Reel dimensions (mm)			Tape dimensions (mm)							
Туре	Α	В	С	D	Е	W	Р	P0	P1	Н	Т
SWRH2D11R	330	100	13	18.5	12.5	12.0	8.0	4.0	2.0	1.6	0.35
SWRH2D14R	330	100	13	18.5	12.5	12.0	8.0	4.0	2.0	1.6	0.35
SWRH2D18R	330	100	13	18.5	12.5	12.0	8.0	4.0	2.0	2.1	0.35
SWRH3D11R	330	100	13	18.5	12.5	12.0	8.0	4.0	2.0	2.1	0.35
SWRH3D14R	330	100	13	18.5	12.5	12.0	8.0	4.0	2.0	2.1	0.35
SWRH3D16R	330	100	13	18.5	12.5	12.0	8.0	4.0	2.0	2.1	0.35

- d. Inner boxes high for 30mm or 35mm, A reel of a box
- e. Peeling off force: 10gf to 130gf in the direction show below.



#### 6.2 Storage

- (1) The solderability of the external electrodes may deteriorate if packages are stored in high humidity. Besides, to ensure packing material's good state, packages must be stored at -10°C to 40°C and 70% RH Max.
- (2) The solderability of the external electrodes may deteriorate if packages are exposed to dust of harmful gas (e.g. HCl, sulfurous gas of H<sub>2</sub>S).
- (3) Packaging materials may deform if packages are exposed directly to sunlight.
- (4) Minimum packages, such as polyvinyl heat-seal packages shall not be opened until they are used. If opened, use the reels as soon

as possible.

- (5) Solderability shall be guaranteed for a period of time from the date of delivery on condition that they are stored at the specified environment. For those parts, which passed more than the time shall be checked solderability before using.
- (6) For magnetic products, keep clear of anything that may generate magnetic fields to avoid change of products performance.
- (7) To avoid any damage to products, do not load mechanic force on products or place heavy goods on products, and exclude strong vibration or drop.

(8)In case of storage over 12 months, solderability shall be checked before actual usage.

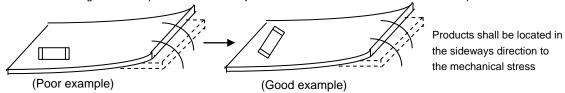
#### 7. Warning and Attentions

- 7.1 Precautions on Use
  - (1) Always wear static control bands to protect against ESD.
  - (2) Any devices used with the products (soldering irons, measuring instruments) should be properly grounded.
  - (3) Keep bare hands and metal conductors (i.e., metal desk) away from electrodes or conductive areas that lead to electrodes.
  - (4) Preheat when soldering.
  - (5) Don't apply current in excess of the rated current value. It may reduce the impedance or inductance, or cause damage to components due to over-current.
  - (6) For magnetic products, keep clear of anything that may generate magnetic fields such as speakers and coils. Use non-magnetic tweezers when handing the chips.
  - (7) When soldering, the electrical characteristics may be varied due to hot energy and mechanical stress.
  - (8) When coating products with resin, the relatively high resin curing stress may change the electrical characteristics. For exterior coating, select resin carefully so that electrical and mechanical performance of the product is not affected. Before using, please evaluate reliability with the product mounted in your application set.
  - (9) When mount chips with adhesive in preliminary assembly, do appropriate check before the soldering stage, i.e., the size of land pattern, type of adhesive, amount applied, hardening of the adhesive on proper usage and amounts of adhesive to use.
  - (10) Mounting density: Add special attention to radiating heat of products when mounting other components nearby. The excessive heat by other products may cause deterioration at joint of this product with substrate.
  - (11) Since some products are constructed like an open magnetic circuit, narrow spacing between components may cause magnetic coupling.
  - (12) Please do not give the product any excessive mechanical shocks in transportation.
  - (13) Please do not touch wires by sharp terminals such as tweezers to avoid causing any damage to wires.
  - (14) Please do not add any shock and power to the soldered product to avoid causing any damage to chip body.
  - (15) Please do not touch the electrodes by naked hand as the solderability of the external electrodes may deteriorate by grease or oil on the skin.

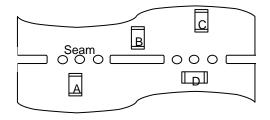
#### 7.2 PCB Bending Design

The following shall be considered when designing and laying out PCB's.

(1) PCB shall be designed so that products are not subjected to the mechanical stress from board warp or deflection.



(2) Products location on PCB separation.



Product shall be located carefully because they may be subjected to the mechanical stress in order of A>C=B>D.

(3) When splitting the PCB board, or insert (remove) connector, or fasten thread after mounting components, care is required so as not to give any stress of deflection or twisting to the board. Because mechanical force may cause deterioration of the bonding strength of electrode and solder, even crack of product body. Board separation should not be done manually, but by using appropriate devices.

#### 7.3 Recommended PCB Design for SMT Land-Patterns

When chips are mounted on a PCB, the amount of solder used (size of fillet) can directly affect chip performance. Therefore, the following items must be carefully considered in the design of solder land patterns:

- (1) The amount of solder applied can affect the ability of chips to withstand mechanical stresses which may lead to breaking or cracking. Therefore, when designing land-patterns it is necessary to consider the appropriate size and configuration of the solder pads which in turn determines the amount of solder necessary to form the fillets.
- (2) When more than one part is jointly soldered onto the same land or pad, the pad must be designed that each component's soldering point is separated by solder-resist.
  - Recommended land dimensions please refer to product specification.

#### **Recommended Soldering Technologies**

8.1Re-flowing Profile

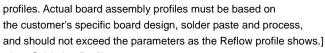
△ Preheat condition: 150 ~200°C/60~120sec.

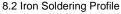
Allowed time above 217°C: 60~90sec. Λ

Max temp: 255°C

△ Max time at max temp: 10sec. Λ Solder paste: Sn/3.0Ag/0.5Cu △ Allowed Reflow time: 2x max Please refer to Fig. 8.1

[Note: The reflow profile in the above table is only for qualification and is not meant to specify board assembly profiles. Actual board assembly profiles must be based on





△ Iron soldering power: Max. 30W

△ Pre-heating: 150°C/60sec.

 $\triangle$  Soldering Tip temperature: 350  $^{\circ}$ C Max.

△ Soldering time: 3sec. Max. Solder paste: Sn/3.0Ag/0.5Cu

△ Max.1 times for iron soldering Please refer to Fig. 8.2.

[Note: Take care not to apply the tip of the soldering iron to the terminal electrodes.]

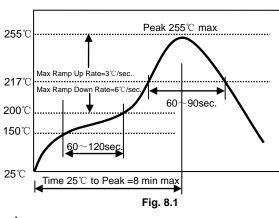
8.3 Recommended Soldering Technologies

Heat Gun Profile



△ Hot air time: <5sec (over 5sec may cause wiring inductor short)

When repairing or reworking the component near inductors, take over-heat protection for Inductors



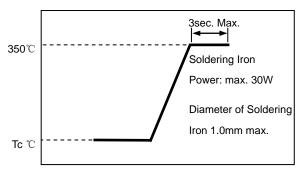
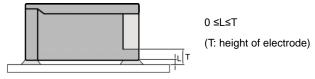


Fig.8.2

#### Solder Volume

Solder shall be used not to exceed as shown below. Exceeding solder volume may cause the failure of mechanical or electrical performance.



#### 10. Cleaning

Products shall be cleaned on the following conditions:

- (1) Cleaning temperature shall be limited to 60°C Max. (40°C Max. for fluoride and alcohol type cleaner. )
- (2) Ultrasonic cleaning shall comply with the following conditions, avoiding the resonance phenomenon at the mounted products and PCB.

Power: 20W/I Max.

Frequency: 28 KHz to 40 KHz

Time: 5 minutes Max

Notice: Wire wound products do not recommend for ultrasonic cleaning.

(3) Cleaner

a Alternative cleaner

Isopropyl alcohol (IPA)

HCFC-225

b Aqueous agent

Surface Active Agent Type (Clean through-750H)

Hydrocarbon Type (Techno Cleaner-335)

Higher Alcohol Type (Pine Alpha ST-100S)

Alkali saponifier Type (X Aqua Cleaner 240)

- X Alkali saponification shall be diluted to 20% volume with de-ionized water.
- \* Please contact us before using other cleaner.
- (4) There shall be no residual flux and residual cleaner after cleaning. In the case of using aqueousagent, product shall be dried completely after rinse with de-ionized water in order to remove the cleaner.
- (5) Some products may become slightly whitened. However, product performance or usage is not affected.

#### \_\_\_\_\_

- (1) We will not inform you of the improvement on specification of parts in advance.
- (2) We will not inform you of the change on specification of parts during design in advance.
- (3) Please contact us for the date to realize mass production of parts being designed.

#### **Appendix A: Electrical Characteristics**

#### SWRH2D11R TYPE

Part Number	Inductance	L Test Condition	Max. DC Resistance	Max. Rated Current
Units	μH	Hz, V	Ω	А
Symbol	L	•	DCR	lr
SWRH2D11R-1R2NT	1.2±30%	100k, 0.3V	0.068	0.90
SWRH2D11R-2R2NT	2.2±30%	100k, 0.3V	0.098	0.78
SWRH2D11R-3R3NT	3.3±30%	100k, 0.3V	0.123	0.60
SWRH2D11R-4R7NT	4.7±30%	100k, 0.3V	0.170	0.50
SWRH2D11R-6R8NT	6.8±30%	100k, 0.3V	0.260	0.44
SWRH2D11R-100MT	10±20%	1k, 0.3V	0.400	0.35

#### SWRH2D14R TYPE

Part Number	Inductance	L Test Condition	Max. DC Resistance	Max. Rated Current
Units	μΗ	Hz, V	Ω	А
Symbol	L	-	DCR	lr
SWRH2D14R-1R5NT	1.5±30%	100k, 0.3V	0.063	1.80
SWRH2D14R-1R8NT	1.8±30%	100k, 0.3V	0.075	1.65
SWRH2D14R-2R2NT	2.2±30%	100k, 0.3V	0.094	1.50
SWRH2D14R-2R7NT	2.7±30%	100k, 0.3V	0.106	1.35
SWRH2D14R-3R3NT	3.3±30%	100k, 0.3V	0.125	1.20
SWRH2D14R-3R9NT	3.9±30%	100k, 0.3V	0.138	1.10
SWRH2D14R-4R7NT	4.7±30%	100k, 0.3V	0.169	1.00
SWRH2D14R-5R6NT	5.6±30%	100k, 0.3V	0.188	0.95
SWRH2D14R-6R8NT	6.8±30%	100k, 0.3V	0.213	0.85
SWRH2D14R-8R2NT	8.2±30%	100k, 0.3V	0.281	0.80
SWRH2D14R-100MT	10±20%	1k, 0.3V	0.294	0.70
SWRH2D14R-120MT	12±20%	1k, 0.3V	0.394	0.62
SWRH2D14R-220MT	22±20%	1k, 0.3V	0.720	0.43

### SWRH2D18R TYPE

Part Number	Inductance	L Test Condition	Max. DC Resistance	Max. Rated Current
Units	μΗ	Hz, V	Ω	Α
Symbol	L	•	DCR	lr
SWRH2D18R-2R2NT	2.2±30%	100k, 0.3V	0.041	0.85
SWRH2D18R-3R3NT	3.3±30%	100k, 0.3V	0.054	0.75
SWRH2D18R-4R7NT	4.7±30%	100k, 0.3V	0.078	0.63
SWRH2D18R-6R8NT	6.8±30%	100k, 0.3V	0.106	0.52
SWRH2D18R-100MT	10±20%	1k, 0.3V	0.180	0.43
SWRH2D18R-150MT	15±20%	1k, 0.3V	0.220	0.35
SWRH2D18R-220MT	22±20%	1k, 0.3V	0.320	0.30
SWRH2D18R-330MT	33±20%	1k, 0.3V	0.460	0.24
SWRH2D18R-330MT	33±20%	1k, 0.3V	0.460	0.24
SWRH2D18R-470MT	47±20%	1k, 0.3V	0.660	0.20

#### **SWRH3D11R TYPE**

Part Number	Inductance	L Test Condition	Max. DC Resistance	Max. Rated Current
Units	μH	Hz, V	Ω	А
Symbol	L	-	DCR	lr
SWRH3D11R-2R7NT	2.7±30%	100k, 0.3V	0.078	0.50
SWRH3D11R-3R3NT	3.3±30%	100k, 0.3V	0.099	0.45

# Sunlord Business categories: Level 0 (general confidential) Specifications for Wire Wound SMD Power Inductors Page 11 of 12

SWRH3D11R-4R7NT	4.7±30%	100k, 0.3V	0.123	0.40
SWRH3D11R-6R8NT	6.8±30%	100k, 0.3V	0.180	0.34
SWRH3D11R-8R2NT	8.2±30%	100k, 0.3V	0.204	0.32
SWRH3D11R-100MT	10±20%	1k, 0.3V	0.240	0.28
SWRH3D11R-120MT	12±20%	1k, 0.3V	0.276	0.25
SWRH3D11R-150MT	15±20%	1k, 0.3V	0.372	0.23
SWRH3D11R-180MT	18±20%	1k, 0.3V	0.468	0.21
SWRH3D11R-270MT	27±20%	1k, 0.3V	0.726	0.17
SWRH3D11R-330MT	33±20%	1k, 0.3V	0.822	0.15
SWRH3D11R-390MT	39±20%	1k, 0.3V	0.942	0.14

### SWRH3D14R TYPE

Part Number	Inductance	L Test Condition	Max. DC Resistance	Max. Rated Current
Units	μΗ	Hz, V	Ω	А
Symbol	L	ı	DCR	lr
SWRH3D14R-1R5NT	1.5±30%	100k, 0.3V	0.055	1.85
SWRH3D14R-1R7NT	1.7±30%	100k, 0.3V	0.063	1.85
SWRH3D14R-2R2NT	2.2±30%	100k, 0.3V	0.069	1.60
SWRH3D14R-2R7NT	2.7±30%	100k, 0.3V	0.088	1.45
SWRH3D14R-3R3NT	3.3±30%	100k, 0.3V	0.100	1.35
SWRH3D14R-3R9NT	3.9±30%	100k, 0.3V	0.135	1.15
SWRH3D14R-4R7NT	4.7±30%	100k, 0.3V	0.150	1.10
SWRH3D14R-6R8NT	6.8±30%	100k, 0.3V	0.190	1.00
SWRH3D14R-8R2NT	8.2±30%	100k, 0.3V	0.238	0.82
SWRH3D14R-100MT	10±20%	1k, 0.3V	0.262	0.75
SWRH3D14R-120MT	12±20%	1k, 0.3V	0.350	0.67
SWRH3D14R-150MT	15±20%	1k, 0.3V	0.488	0.60
SWRH3D14R-220MT	22±20%	1k, 0.3V	0.575	0.52

## SWRH3D16R TYPE

Part Number	Inductance	L Test Condition	Max. DC Resistance	Max. Rated Current
Units	μH	Hz, V	Ω	А
Symbol	L	•	DCR	lr
SWRH3D16R-1R5NT	1.5±30%	100k, 0.3V	0.052	1.55
SWRH3D16R-2R2NT	2.2±30%	100k, 0.3V	0.072	1.20
SWRH3D16R-3R3NT	3.3±30%	100k, 0.3V	0.085	1.10
SWRH3D16R-4R7NT	4.7±30%	100k, 0.3V	0.105	0.90
SWRH3D16R-6R8NT	6.8±30%	100k, 0.3V	0.170	0.73
SWRH3D16R-8R2NT	8.2±30%	100k, 0.3V	0.190	0.65
SWRH3D16R-100MT	10±20%	1k, 0.3V	0.210	0.55
SWRH3D16R-150MT	15±20%	1k, 0.3V	0.295	0.45
SWRH3D16R-220MT	22±20%	1k, 0.3V	0.430	0.40
SWRH3D16R-330MT	33±20%	1k, 0.3V	0.660	0.32

### Visual inspection standard of product

File No:		Applied to Wire Wound SMD Power Inductor Series					
Effective	e date:	Applied to vi	vire wound SMD Power inductor Series				
No.	Defect Item	Graphic	Rejection identification				
1	Line damage	damage flatten breach	Enamelled copper wire ( with the exception of a solder joint ), injury, crushing, bending deformation, or other causes of copper wire bare, reduced cross sectional area defects				
2	Wire fracture		Enamelled copper wire is broken				
3	Printing defects	220	Printing defect, can not be correctly identified				
4	Core chipping	220	1)length l≥1/8 Upper swing diameter or depth≥1/5 Placed on the thickness 2)width d≥1/10 Upper swing diameter or depth≥1/5 Placed on the thickness				
5	Tape card feeding	220	Products in the carrier tape to shake				
6	Mixed material	1R0 220	Different models of product mix				
7	Electrode uneven	h	Single or two electrodes is localized in the same plane, height difference h>0.1mm				